

1. PRODUCT DESCRIPTION

EKOPRODUR S0329 is a two-component system designed for the production of closed-cell self-extinguishing rigid polyurethane foam.

COMPONENT POLY (polyol mixture)	EKOPRODUR S0329 POLY
COMPONENT ISO (isocyanate)	ISO COMPONENT B 2

2. APPLICATION

EKOPRODUR S0329 is designed to perform thermal insulation by spraying, internal and external walls, ceilings, attics, tanks, pipelines and other elements with unique geometry.

3. COMPONENTS CHARACTERISTIC

COMPONENT POLY – formulated polyols mixture in the form of oily liquid without suspension, from light red to dark brown, dependent for production batch.

COMPONENT ISO – mixture of aromatic polyisocyanates, especially diphenylmethane diisocyanate. Brown liquid without suspension.

Parameter	POLY	ISO	Unit
Density at 20°C	1,15 ± 0,02	1,22 ± 0,02	g/cm ³
Viscosity at 20°C	355 ± 50	350 ± 100	mPa·s

4. FOAMING CHARACTERISTIC IN LABORATORY CONDITIONS

Reaction times as well as apparent core density were measured under the laboratory conditions (at 20°C).

Parameter	Value	Unit
The volumetric ratio of components POLY:ISO	100 : 100	
Cream time	3 ± 1	s
Gel time	7 ± 3	s
Tack free time	9 ± 4	s
Apparent core density	35 ± 2	kg/m ³

5. RECOMMENDED PROCESSING CONDITIONS

EKOPRODUR S0329 is processed with the help of specialized high pressure machine, equipped with a spray head.

The recommendations are based on experience in applying the foam spray with the machine Graco Reactor H-XP3 with the gun PROBLER P2 ELITE (01 mixing chamber).

The volumetric ratio of components POLY:ISO	100 : 100	
Recommended machine settings		
Parameter	Value	Unit
Heating temperature POLY and ISO	35 – 45	°C
Heating the hoses	35 – 45	°C
Components pressure	70 – 100 (1015-1450)	Bar (psi)

Components temperature in barrels	15 – 30	°C
Optimal processing conditions		
Ambient temperature	10 – 35	°C
Recommended surface temperature	15 – 50	°C
Relative ambient humidity	< 70	%
Humidity of porous base	< 15	%
Humidity of non-porous base	0	%

Insulated surface should be prepared before. They should not contain dust, water, oil, loose particles and other substances that could reduce the adhesion of the foam. Before performing the spraying, the insulated as well as adjacent surfaces such as windows, doors, floors, furniture, etc., should be protected to prevent accidental contamination during spraying - keep in mind that sprayed foam has very good adhesion and can be difficult to remove from the undesired sites. Pressure setting for Component Poly and the Component ISO should be the same. To achieve proper insulation layer you should do spraying of at least 2 uniform spray foam layers so that the total thickness of the insulation is more than 30 mm. All layers of the insulation should be done during one day. If the foam is exposed to direct UV radiation (sunlight) it should be protected.

IMPORTANT: Do not exceed the recommended thickness of the layers - the maximum thickness each of insulation layer is 35 mm.

We recommend that you wait between spraying subsequent insulation layers until the foam stabilizes (the layer temperature will drop below 30°C).

Before start working with the EKOPRODUR S0329 system should be read Safety Data Sheets of both components.

6. PROPERTIES OF SPRAYED FOAM

The measurements were carried out on foam cut from samples made using a special spraying machine.

Parameter	Value	Unit	Norm
Apparent core density	≥ 34	kg/m ³	PN-EN 1602
Flammability class	E	-	PN-EN 13501-1+A1
	B2	-	DIN 4120
Short-term water absorption by partial immersion, W_P	≤ 0,11	kg/m ²	PN-EN 1609
Thermal conductivity $\lambda_{mean, i}$	0,021	W/(m·K)	PN-EN 12667
Thermal conductivity, $\lambda_{90, 90}$	0,022	W/(m·K)	PN-EN 12667
Value to aging, λ_0 for the thickness:			
$d_N < 40$ mm	0,028	W/(m·K)	PN-EN 12667
40 mm < d_N < 60 mm	0,027		
$d_N > 60$ mm	0,026		
Compressive stress at 10% relative deformation, σ_{10}	≥ 150	kPa	PN-EN 826
Resistance coefficient of water vapour diffusion, μ	35 – 50	-	PN-EN 12086

Dimensional stability at defined temperature: 70°C, 90% RH, after 48 h	$l \leq 4$ $w \leq 4$ $t \leq 1$	%	PN-EN 1604
Dimensional stability: -30°C, after 48 h	$l \leq 2$ $w \leq 2$ $t \leq 0,5$	%	PN-EN 1604
Adhesion of the foam perpendicularly to the surface	≥ 300	kPa	PN-EN 1607
Closed-cell content	≥ 90	%	PN-EN ISO 4590

Foam obtains its final properties after 24h conditioning.

7. PACKAGING

Metal drums with a capacity 216 dm³, IBC with a capacity a 1000 dm³. It is possible to deliver in other packages agreed with the recipient.

8. RECOMMENDED STORAGE CONDITIONS

Both components should be stored in tightly closed containers in dry rooms with a temperature 15 – 25°C. Protect from moisture and direct sunlight. Shelf life is a **3 MONTHS** for component POLY and **6 MONTHS** for component ISO from the date production for the originally closed packaging, stored under recommended conditions. In the case of special shipments, please contact the appropriate person from the logistic department in order to select the correct packaging (other requirements).

9. REGULATORY AFFAIRS AND CERTIFICATS

- EKOPRODUR S0329 does not contain any foaming agents that deplete the ozone layer. This is in accordance with the provisions of the European Union (EU) Regulation on Ozone Depleting Substances (ODS Regulation) - No. 1005/2009 dated September, 16th 2009
- The polyurethane system EKOPRODUR S0329 has been introduced to the market in accordance with the EU Regulation No. 305/2011, together with an assessment of the performance made in accordance with the European harmonized standard EN 14315-1:2013
- This product has CE marking and Declaration of Performance No. 01DOP-2019-EN
- Approved by the Polish National Institute of Health, hygienic certificate no: BK/B/0429/02/2019
- This product is certified by the Bureau Veritas Marine & Offshore nr 31787/B0 BV – Bureau Veritas Classification Rules for Steel Ships
- ADR/RID, IMDG, ICAO/IATA transport regulations do not apply to the transport of this product.

10. ADDITIONAL INFORMATION

Read the data included in the safety data sheets for both system components. Data included in this technical information are based on the results from the tests performed in our laboratory as well as on the practical experience. This data does not guarantee the properties of the final product. The results obtained may differ from those listed above especially when the use of the product is under the conditions other than originally intended. Foam application and conditions of use are beyond

manufactures control and contractor is responsible for correct selection. Guidelines for use are included in Technical Information Sheets (TDS) and Safety Data Sheets (SDS). Failing to meet the recommended conditions can have negative impact on the foam application process and its parameters.

IMPORTANT: We are happy to provide technical and substantive assistance in implementing and applying polyurethane system EKOPRODUR S0329. At the same time when it is necessary and possible we help in adjusting relevant parameters. In all matters related to the purchase and usage of polyurethane system EKOPRODUR S0329 we encourage you to use a direct contact to our technical and commercial representative or by writing to prodex@pcc.eu.